



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3065-041
Job Sheet 205601



Part No: D3065-041

Job Qty: 10 pcs

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/20

Job Tracking No:

Due Date: 3/6/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	3/6/20		0.00	2.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	10 pcs	3/6/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	10 pcs	3/6/20		0.00	0.00	Packaging 3 - 1 - B4B		DAS 81 9-89 FEB 20 2020
							Packaging 3 - 2 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Control: S256499



Part: D3065-041

Job No: 205601

Serial No/Batch: S256499

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/18/20

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WA003-580
9-89

FEB 20 2020

Packaging 3 - 3 - B4B			
Packaging 3 - 4 - B4B			
Packaging 3 - 5 - B4B			
Packaging 3 - 6 - B4B			
Packaging 3 - 7 - B4B			
Packaging 3 - 8 - B4B			
Packaging 3 - 9 - B4B			
Packaging 3 - 10 - B4B			
Packaging 3 - 11 - B4B			
Packaging 3 - 12 - B4B			
Packaging 3 - 13 - B4B			
Packaging 3 - 14 - B4B			
Packaging 3 - 15 - B4B			
Packaging 3 - 16 - B4B			
Packaging 3 - 17 - B4B			
Packaging 3 - 18 - B4B			
Packaging 3 - 19 - B4B			
Packaging 3 - 20 - B4B			
Packaging 3 - 21 - B4B			
Packaging 3 - 22 - B4B			
Packaging 3 - 23 - B4B			
Packaging 3 - 24 - B4B			
Packaging 3 - 25 - B4B			
Packaging 3 - 26 - B4B			
Packaging 3 - 27 - B4B			
Packaging 3 - 28 - B4B			
Packaging 3 - 29 - B4B			
Packaging 3 - 30 - B4B			
Packaging 3 - 31 - B4B			
Packaging 3 - 32 - B4B			
Packaging 3 - 33 - B4B			
Packaging 3 - 34 - B4B			
Packaging 3 - 35 - B4B			
Packaging 3 - 36 - B4B			
Packaging 3 - 37 - B4B			
QC 21 - SA - 21	0.00	0.00	0.00
QC 21 - SA - 70			
QC 21 - SA - 53			

Part Op 100 - (Small Fab) Assemble as per Dwg D3065-041
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location:) LOCATION : WA003
130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	1X5238390 1X5234401
D3065-3	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5246297
D3065-5	Step Leg	20 pcs (2 ea)	100-Small Fab - 1	-5245381
D3065-7	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5243554
MS20470AD4-4	Rivet, Universal Head	300 Ea (30 ea)	100-Small Fab - 1	5142564

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3065-1	10	73	0
	D3065-3	10	92	0
	D3065-5	20	230	0
	D3065-7	10	101	0
	MS20470AD4-4	300	19,324	0

Part Specifications
Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date :	Sequence #:	QTY Affected :	MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
		Other/Details:		